

**Hort  
Innovation**  
Strategic levy investment

**PAPAYA  
FUND**



**Griffith**  
UNIVERSITY  
Queensland, Australia

# Papaya Evaluation Handbook



## Productivity and fruit quality traits

Second edition/ August 2021



Project Number: PP18000

Authors: Chutchamas Kanchana-udomkan, Usana Nantawan and Rebecca Ford

## Research and development (R&D) projects: levy funding

This project has been funded by Horticulture Innovation Australia, using the Horticulture Innovation Australia papaya research and development levy, co-investment from Griffith University and contributions from the Australian Government. Horticulture Innovation Australia is the grower-owned, not-for-profit research and development corporation for Australian horticulture.

### Disclaimer

Horticulture Innovation Australia Limited (Hort Innovation) makes no representations and expressly disclaims all warranties (to the extent permitted by law) about the accuracy, completeness, or currency of information in [PP18000: National Papaya Breeding and Evaluation Program](#).

Reliance on any information provided by Hort Innovation is entirely at your own risk. Hort Innovation is not responsible for, and will not be liable for, any loss, damage, claim, expense, cost (including legal costs) or other liability arising in any way, including from any Hort Innovation or other person's negligence or otherwise from your use or non-use of [PP18000: National Papaya Breeding and Evaluation Program](#), or from reliance on information contained in the material or that Hort Innovation provides to you by any other means.

### Legal Notice

Copyright © Horticulture Innovation Australia Limited 2021

Copyright subsists in [Papaya Evaluation Handbook](#). Horticulture Innovation Australia Limited (Hort Innovation) owns the copyright, other than as permitted under the *Copyright ACT 1968* (Cth). The [Papaya Evaluation Handbook](#) (in part or as a whole) cannot be reproduced, published, communicated or adapted without the prior written consent of Hort Innovation. Any request or enquiry to use the [Papaya Evaluation Handbook](#) should be addressed to:

Communications Manager  
Hort Innovation  
Level 7, 141 Walker Street  
North Sydney NSW 2060 Australia  
Email: [communications@horticulture.com.au](mailto:communications@horticulture.com.au)  
Phone: 02 8295 2300

# Table of contents

<b>List</b>	<b>Page</b>
<b>Introduction to trait evaluation</b>	2
<b>Overview</b>	4
Fruit and tree evaluation procedure	5
Weighted breeding index	7
<b>Productivity traits</b>	
Sex type	9
Height to first fruit	10
Trunk size	11
Number of side shoots	12
Peduncle length	13
Saleable yield	14
Number of non-marketable fruit	15
Yield gap	16
<b>Fruit quality traits</b>	
<b><i>Maturity and ripening stages</i></b>	17
<b><i>Skin characteristic</i></b>	
Skin colour	18
Skin gloss	19
Skin freckle	19
<b><i>Shape</i></b>	
Fruit shape	20
Teat shape	21
Stalk insertion point	21
Fruit firmness	22
<b><i>Fruit size</i></b>	
Fruit weight	22
Fruit width	23
Fruit length	23
<b><i>Cavity</i></b>	
Cavity width	24
Cavity length	24
Cavity shape	24
<b><i>Flesh characteristic</i></b>	
Flesh ratio	25
Flesh colour	25
Flesh colour consistency	26
Flesh thickness	26
Flesh texture	27
Brix	27
Table to record tree and fruit data	28

# Introduction

Productivity traits and visual appearance are the first quality determinants made by growers, wholesalers, retailers or consumers. After consulting with a reference group of papaya growers, breeders and marketers from Queensland, important traits which should be considered in applied papaya breeding were identified. They include those relating to a tree's productivity: total saleable yield, consistent fruit set over time (i.e. no yield gap), consistent fruit size, ease of harvest and disease resistance, and to fruit quality traits: appearance, fruit shape, flesh colour, sweetness and flavour. These traits are varied and quantitatively expressed in papaya germplasm.

The first edition of Papaya Handbook was published in July 2017. It was referred to IBPGR (1988) and Kanchana-udomkan (2015). The aim was to provide a standard evaluation procedure for routine selection. The information in the handbook was provided by experienced growers, researchers, breeders and marketers.

The second edition is developed to publish the updated version that applied to PP18000: National Papaya Breeding and Evaluation Program. This edition includes weighting index for each trait, the formula to calculate breeding index for the crop, the colour scale was compared to the Royal Horticultural Society colour chart and given the colour code, and table for recording data is provided.

## **Objectives**

The main objective of this handbook is to develop a standard protocol to evaluate papaya tree productivity and fruit quality for robust, reliable and practical evaluation.

# Overview

Evaluations of papaya trees are to be performed three times over the tree development. The list of traits to be assessed in each evaluation is presented in Table 1.

**Table 1:** List of traits for evaluation for papaya fruit quality and tree productivity.

No.	Tree age	Productivity traits	Fruit quality traits
1	5 months	Sex type Height to first fruit Trunk circumference Number of side shoots Peduncle length	
2	10-12 months	Peduncle length Saleable yield Yield gap Number of non-marketable fruit Fruit size (fruit length, width and weight) Cavity size (cavity length and cavity width)	Skin gloss Skin freckle Skin colour Fruit firmness Fruit shape Teat shape Stalk insertion Cavity shape Flesh colour Flesh colour consistency Flesh thickness Flesh texture Flesh sweetness (°Brix)
3	15 months	Same as the 2 <sup>nd</sup> evaluation	Same as the 2 <sup>nd</sup> evaluation

# Fruit and Tree Handling Procedure

## Tree Evaluation:

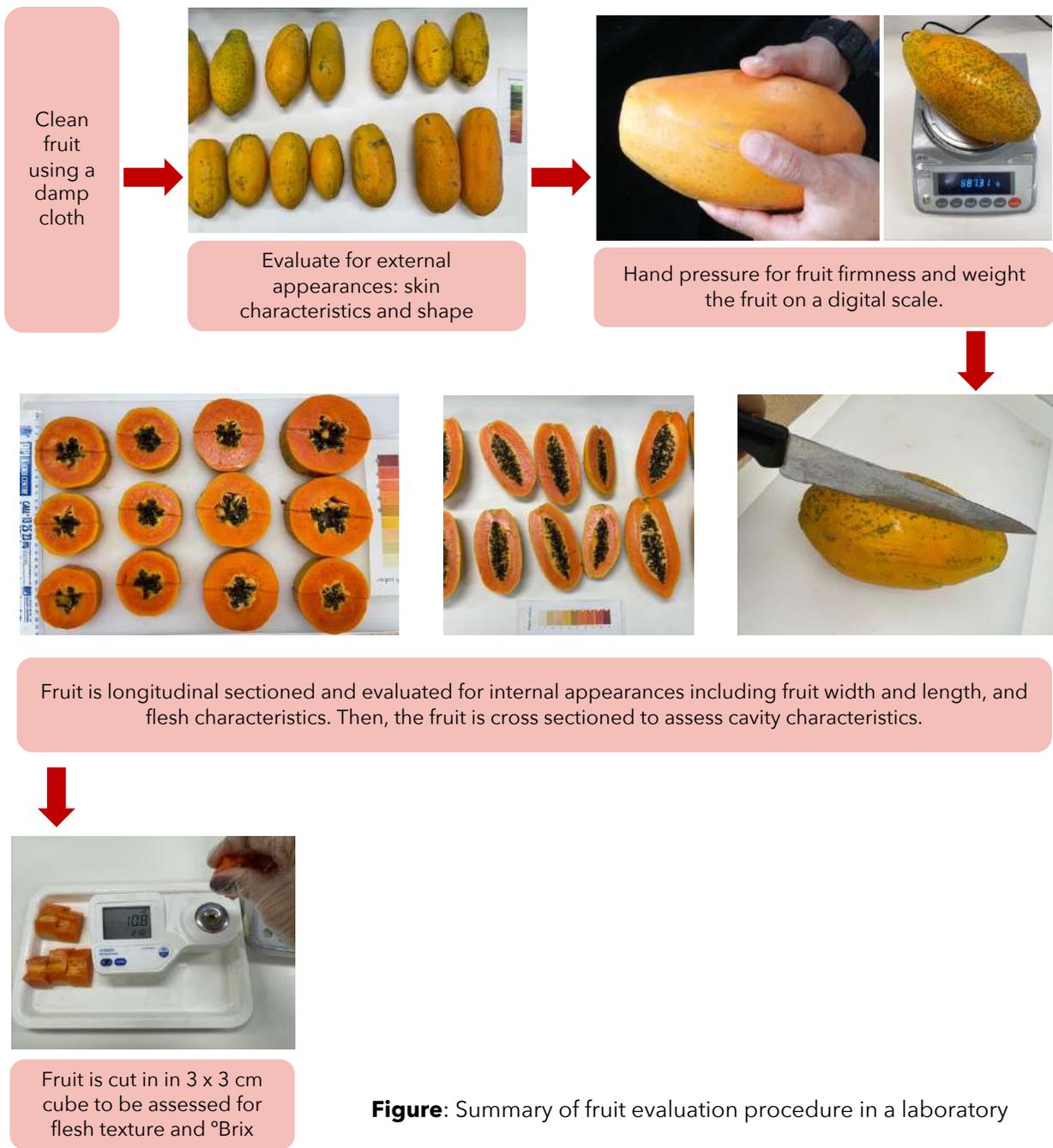
Papaya trees are labelled using a permanent marker to write down on the tree trunk for an individual line number.

The trees are recorded for sex type, measured for trunk circumferences and height to first fruit in centimetre using a measuring tape, counted for number of side shoots for large (more than 10 cm), medium (between 5-10 cm) and small (less than 5cm), and recorded for peduncle length. A table to record this dataset is presented on page 28. The detail methods to evaluate each trait are presented in Productivity traits section (Page 9-16).

## Fruit Evaluation:

***At a trial site:*** three papaya fruit per tree are labelled using a permanent marker to write down on the skin. The fruit are then to harvest and place in a cardboard box.

***In a laboratory:*** Papaya fruit are cleaned using a damp cloth. The fruit are then evaluated for external appearance including skin characteristic, shape, fruit firmness, fruit weight. After that the fruit are then longitudinally section to assess for fruit size, cavity and flesh characteristic. A table to record this dataset is presented on page 28. The detail methods to evaluate each trait are presented in Productivity traits section (Page 17-27).



**Figure:** Summary of fruit evaluation procedure in a laboratory

# Weighted breeding index

Following consultation with the breeders and marketers, a ranked list of breeding priority traits was produced. This was then used to develop a weighted selection index. This was also achieved by incorporating the method of Herrington et al. (2012), who suggested to include cost of production and profitability of the crop and then weight the traits according to investment.

**Step 1:** Identify traits and their industry/consumer-derived preferred value or range. Traits and details are presented on Table 1.

**Table 2:** Traits and their industry/consumer-derived preferred value or range

Traits and their industry/consumer-derived preferred value or range	
<b>Fruit weight:</b>	Yellow: 0.9 – 1.5 kg
	Red: 0.9 – 1.2 kg
<b>Peduncle length:</b>	Medium or long
<b>Fruit shape:</b>	Yellow: Round shape
	Red: Elongate shape
<b>Stalk insertion:</b>	Flattened (#2)
<b>Teat shape:</b>	Flat (#3)
<b>Cavity shape:</b>	Round (#1)
<b>Flesh colour consistency:</b>	100% flesh colour consistency

# Weighted breeding index

**Step 2:** Comparing traits with the value of industry standard varieties either red or yellow papaya and calculate weighted selection indices using the formula on Table 2.

**Table 3:** Traits and calculation of breeding index for tree productivity and fruit quality traits

Traits expected to have a higher value than in the industry standard		Traits expected to have a lower value than in the industry standard	
Weighting score (A)	List of traits:	Weighting score (B)	List of traits:
1	Saleable yield	0.75	Height to first fruit
0.25	Trunk circumference	0.5	Number of side shoots
1	Flesh ratio	0.75	Skin freckle
0.25	Skin gloss	1	Number of non-saleable fruit
0.25	Skin colour		
0.75	Fruit firmness		
0.75	Flesh colour		
1	Flesh thickness		
0.5	Flesh texture		
1	Flesh sweetness		
<b>Calculation of weighted selection index:</b>		<b>Calculation of weighted selection index:</b>	
Index = A x $\frac{\text{Value of breeding line}}{\text{Value of standard variety}}$		Index = B x $(2 - \frac{\text{Value of breeding line}}{\text{Value of standard variety}})$	

**Step 3:** All the weighted selection indices will be summed up, and then divided by the total score to achieve one breeding index for each variety. The index more than 1.0 = better than industry standard varieties

# Productivity traits

## Sex type

Papaya trees were classed as either dioecious (male and female flowers on separate trees) or gynodioecious (hermaphrodite flower on the same tree)



**Figure 1:** Female flower



**Figure 2:** Hermaphrodite flower



**Figure 3:** Male flower

# Productivity traits

## Height to first fruit

Height to the first fruit is measured in centimetre (cm) from the ground to the first marketable fruit



**Figure 4:** Measurement of height to the first marketable fruit

# Productivity traits

## Trunk size

Trunk circumference is measured in centimetre from 15 cm-height above the ground using a measuring tape.



**Figure 5:** Measurement of trunk size

# Productivity traits

## Number of side shoots

Side shoots are counted after the tree reaches its maturity (at 5 to 6 months after field planting). It is categorised in three groups by length of the side shoots.

Small = length of the side shoots is less than 5 centimetres

Medium = length of the side shoots is between 5 and 20 centimetres

Large = length of the side shoots is more than 20 centimetres



**Figure 6:** Side shoot of papaya



**Figure 7:** Three categories of side shoot, left: a small side shoot, middle: a medium side shoot, right: a large side shoot

# Productivity traits

## Peduncle length

Peduncle or stem length is scored using the 1, 3 and 5 rating scale; where

1 = short peduncle (less than 3 cm),

3 = medium peduncle (between 3 and 5 cm) and

5 = long peduncle (greater than 5 cm).



**Figure 8:** Measurement of peduncle length



**Figure 9:** Three categories of peduncle length, left: short peduncle; middle: medium peduncle; right: long peduncle

# Productivity traits

## Saleable yield

Saleable yield is estimated in kilograms (kg) by counting the total number of marketable fruit per tree within 45 cm column starting from the peduncle of the lowest fruit. Fruit weight of each tree is obtained from average fruit weight of three to five mature marketable fruits. Saleable yield for each tree is calculated using formula

$$\text{Saleable yield (kg)} = \text{number of fruits per tree} \times \text{Average fruit weight (kg)}$$



**Figure 10:** Yield on papaya trees. The white bars indicate the length of fruit column at 45 centimetre for counting number of saleable fruit

# Productivity traits

## Number of non-marketable fruit

Number of non-marketable fruit are counted for carpelloid and wasted fruit within 45 cm column at the same time when evaluating saleable yield.



**Figure 11:** non-marketable fruit, *left:* Carpelloid fruits, *right:* wasted fruit

# Productivity traits

## Yield gap

Yield gap is estimated by the pattern of fruit set of each tree and scored between 1 and 5; where there is

- 1 = no space observed between two harvesting times
- 3 = less than 50% of a fruit space between two harvesting times
- 5 = greater than 50% of a fruit space between two harvesting times



**Figure 12:** Gap of yield on papaya trees. Left: rating at 1 as there is no space on the fruit column; middle: rating at 3 for the gap on the fruit column less than 50%; right: rating at 5 for the gap on the fruit column less than 50%.

# Fruit quality traits

## Maturity and ripening stages

Maturity and ripening is rated the numeric system detailed below;

1 = mature green

2 = 25% colour

3 = 50% colour

4 = 75% colour

5 = full ripe



**Figure 13:** Five fruit maturity and ripening stages

# Fruit quality traits

## Skin Characteristic

### Skin colour

Skin colour was visually observed and recorded using a numeric rating system as detailed:

1 = light green: equivalent to the colour code 139D of the Royal Horticultural Society (RHS)

2 = green: equivalent to the colour code 137C of RHS

3 = dark green: equivalent to the colour code 137A of RHS

4 = green/slight yellow: equivalent to the colour code 151A of RHS

5 = yellow/slight green: equivalent to the colour code 153D of RHS

6 = yellow-orange: equivalent to the colour code 22A of RHS

7 = orange: equivalent to the colour code 26A of RHS

8 = orange-red: equivalent to the colour code 34B of RHS

9 = red: equivalent to the colour code N34B of RHS

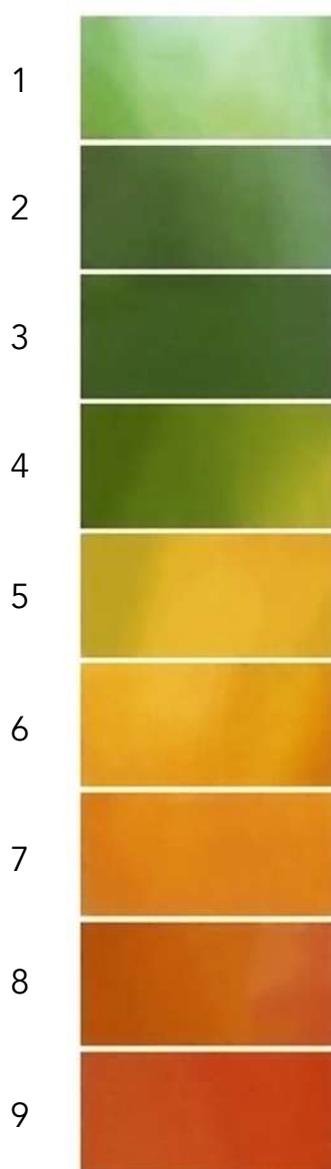


Figure 14: Rating for skin colour

# Fruit quality traits

## Skin Characteristic

### Skin gloss

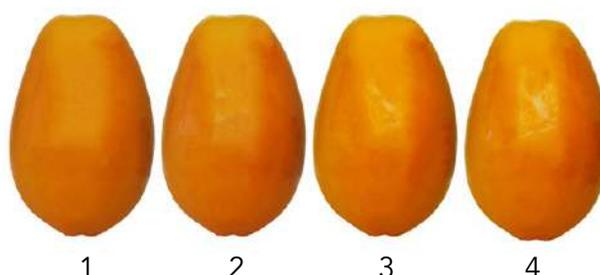
Skin gloss is visually observed and scored using a rating system; where

1 = dull

2 = average

3 = glossy

4 = very glossy/ excellent skin quality



**Figure 15:** Rating for skin gloss

### Skin freckle

Skin freckle or winter spots are observed on mature fruits at the ripe full colour stage.

The severity of freckle is recorded using a rating system of 1 to 5 where

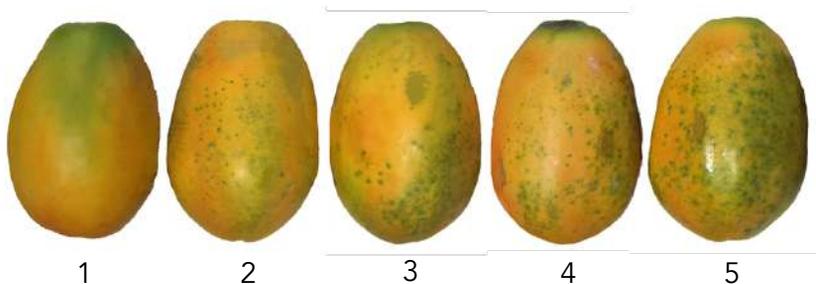
1 = winter spots cover less than 1% of the surface

2 = winter spots cover 1% to 25%

3 = winter spots cover 26% to 50%

4 = winter spots cover 51% to 75%

5 = winter spots cover more than 75%



**Figure 16:** Rating for skin freckle

# Fruit quality traits

## Shape

### Fruit shape

Papaya fruit is grouped into irregular shape, round shape and elongate shape. Each fruit is scored in numeric system as detail below:

#### Irregular shape



1

#### Round shape



2



3



4



5

#### Elongate shape



6



7



8



9

**Figure 17:** Rating for papaya fruit shape

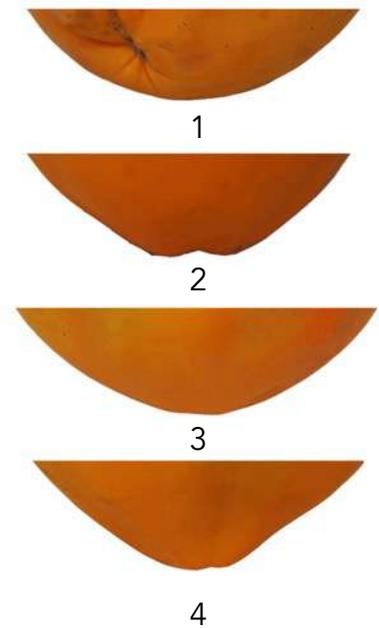
# Fruit quality traits

## Shape

### Teat shape

Teat of each fruit is scored in numeric system as below

- 1 = blossom end defect
- 2 = sunken
- 3 = flat
- 4 = pronounced

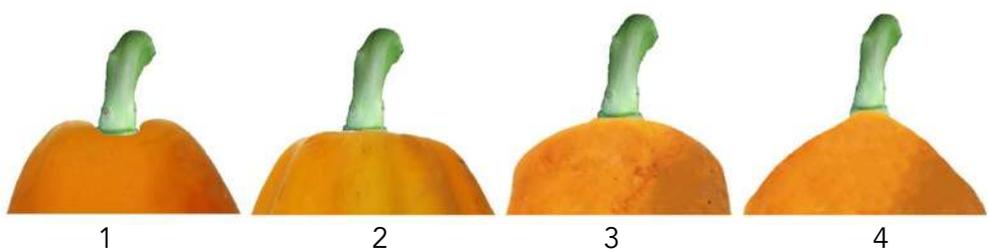


**Figure 18:** Rating for teat shape

### Stalk insertion point

The insertion point of the stalk of each fruit is scored using the numeric system detailed below;

- 1 = depressed
- 2 = flattened
- 3 = inflated
- 4 = pointed



**Figure 19:** Rating for stalk insertion point

# Fruit quality traits

## Fruit firmness

Fruit firmness is assessed at ready to eat stage by using a firmness tester and by hand pressure at the centre of the fruit.

Fruit is assessed by holding a fruit with both hands and pressing centre fruit with the thumbs and rating the firmness as

1 = soft

2 = intermediate/ rubbery

3 = firm/hard

**Figure 20:** Evaluation of fruit firmness, rating by using thumb pressure.



## Fruit size

## Fruit weight

Fruit weight is recorded in gram using a measurement from a digital scale



**Figure 21:** Fruit weight on a digital scale

# Fruit quality traits

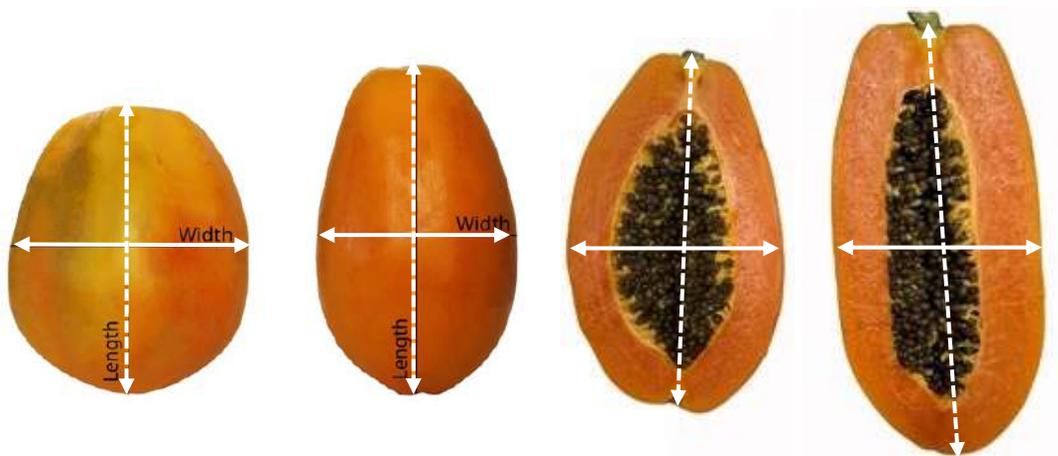
## Fruit size

### Fruit width

Fruit width is measured by measuring the diameter (cm) at the middle part of the papaya fruit using a ruler.

### Fruit length

Fruit length is measured by measuring the length (cm) at the middle part of the papaya fruit using a ruler.



**Figure 22:** Determination of fruit width (solid white arrow) and length (dot white arrow)

# Fruit quality traits

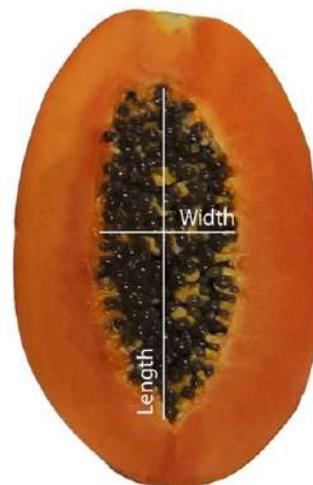
## Cavity

### Cavity width

Cavity width is measured between one flesh wall to another at the central cavity of each fruit using a ruler.

### Cavity length

Cavity length is measured between one flesh wall to another at the central cavity of each fruit using a ruler.



**Figure 23:** Measurement of cavity size

### Cavity shape

Each fruit is cross-sectioned laterally. The central cavity of each fruit is scored as detailed below;

1 = round

2 = angular or pentagon

3 = slightly star or star

4 = flower



**Figure 24:** Rating for cavity shape

# Fruit quality traits

## Flesh characteristic

### Flesh ratio

Flesh ration is calculated using fruit and cavity with and length using the formula below:

$$\text{Flesh ratio} = 1 - \left( \frac{\text{Cavity width} \times \text{Cavity Length}}{\text{Fruit width} \times \text{Fruit Length}} \right)$$

### Flesh colour

Each fruit is cross-sectioned in half laterally, and scored for flesh colour as

1 = white: equivalent to the colour code 11D of RHS	1	
2 = creamy white: equivalent to the colour code 1D of RHS	2	
3 = slight pink: equivalent to the colour code 27C of RHS	3	
4 = pale yellow: equivalent to the colour code 6B of RHS	4	
5 = yellow: equivalent to the colour code 153D of RHS	5	
6 = yellow-orange: equivalent to the colour code 22A of RHS	6	
7 = orange: equivalent to the colour code 26A of RHS	7	
8 = orange-red: equivalent to the colour code 34B of RHS	8	
9 = red: equivalent to the colour code N34A of N34A RHS	9	

**Figure 25:** Rating for flesh colour

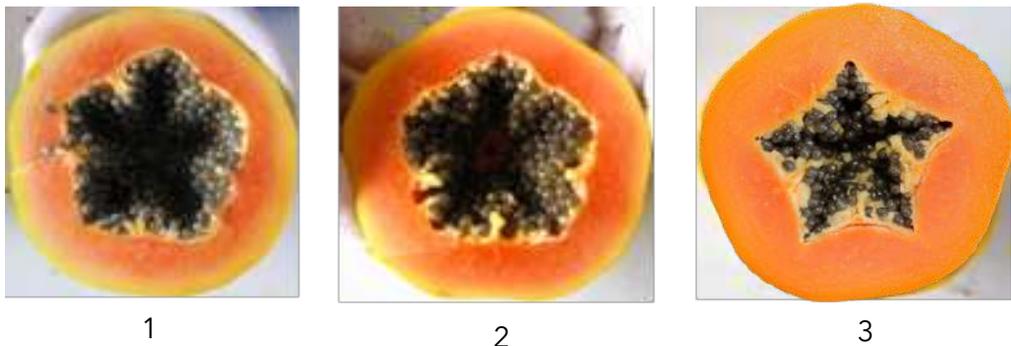
# Fruit quality traits

## Flesh characteristic

### Flesh colour consistency

Each fruit is cross-sectioned in half laterally and scored for consistency of flesh colour as detailed in the numeric rating scale for consistency of flesh colour; where

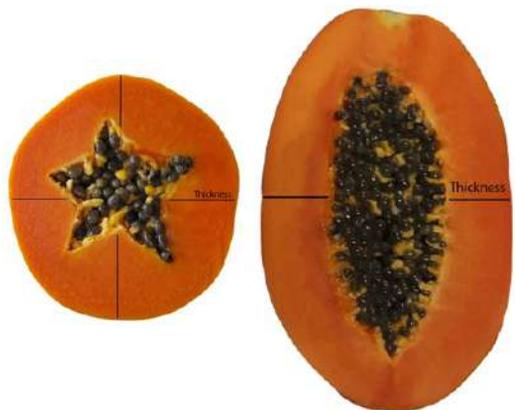
- 1 = less than 50% colour consistency
- 2 = colour inconsistency is between 50-75%
- 3 = flesh colour is more than 75% consistency



**Figure 26:** Rating for consistency in flesh colour

### Flesh thickness

Flesh thickness is measured in centimetre from the skin to the seed cavity using a ruler



**Figure 27:** Measurement for flesh thickness

# Fruit quality traits

## Flesh characteristic

### Flesh texture

Flesh texture is assessed at ready to eat stage by using a firmness tester and mouth feel.

Mouth feel. Fruit sample is cut into a small cube and the flesh texture is assessed by mouth sensory to score as

1 = soft texture

2 = intermediate/ rubbery

3 =firm

### Flesh sweetness (°Brix)

Total soluble solid (SS) is measured on ripe fruits using a digital refractometer. The measurement is recorded in a °Brix scale.



**Figure 28:** Measurement for flesh sweetness using a digital refractometer

# Table to record tree and fruit data

## Evaluation 1: Tree evaluation

Date		Location							
Line	Tree#	Sex	Height (cm)	Trunk (cm)	# Side shoot			Peduncle length	Note
					S	M	L		
	1								
	2								
	3								

## Evaluation 2 and 3:

Tree evaluation

Date		Location				
Line	Tree#	Peduncle length	# Total fruit	# non-marketable fruit	Yield gap	Note
	1					
	2					
	3					

Fruit evaluation

Date		Location							
Line	Tree #	Fruit #	Skin Characteristic				Shape		
			Colour	Gloss	Freckle	Disease	Fruit	Teat	Stalk
	1	1							
	1	2							
	1	3							

Line	Tree #	Fruit #	Fruit Firmness	Weight (g)	Measurement (cm)				
					Fruit width	Flesh thickness	Cavity width	Fruit length	Cavity length
	1	1							
	1	2							
	1	3							

Line	Tree #	Fruit #	Cavity Shape	Flesh					Note
				Colour	Consistency	Texture	Brix	Flavour	
	1	1							
	1	2							
	1	3							

# Papaya Evaluation Handbook

**Productivity and fruit quality traits**

Second edition/ August 2021



Project Number: PP18000